1. GENERAL

1.01 SECTION INCLUDES

.1 This Section specifies vibration isolation product requirements that are common to mechanical work Sections of the Specification and it is a supplement to each Section and is to be read accordingly.

1.02 RELATED REQUIREMENTS

.1 [Section 13 48 13 – Manufactured Sound and Vibration Control Components: floating floor for mechanical and generator rooms to minimize sound and vibration transmission to spaces below.]

1.03 SUBMITTALS

.1 Submit copies of manufacturer's product data sheets for products specified in this Section. Product data sheets are to include product characteristics, limitations, dimensions, finishes, and installation recommendations.

1.04 CLOSEOUT SUBMITTALS

.1 Submit a letter from vibration isolation manufacturer to certify correct installation of products, as specified in Part 3 of this Section.

1.05 SEISMIC RESTRAINT REQUIREMENTS

.1 Where applicable to the project, for requirements for the use of a Seismic Consultant and seismic restraint requirements required for vibration isolated materials and equipment, refer to Section 20 05 48.16 – Seismic Controls for Mechanical Systems.

2. PRODUCTS

2.01 GENERAL

.1 Vibration isolation products are to be in accordance with the most recent edition of the ASHRAE Handbook and/or as indicated on drawings, schedules, details, and as specified below.

.2 Springs are to be stable, colour coded, selected to operate at no greater than 2/3 solid load, designed in accordance with Society of Automotive Engineers Handbook Supplement 9 entitled Manual on Design and Application of Helical and Spiral Springs, and with spring diameters in accordance with manufacturer's recommendations to suit static deflection and maximum equipment load.

.3 Steel components of isolation products not exposed to the weather or moisture are to be zinc plated. Steel components of isolation products exposed to the weather or in a damp, moist environment are to be factory painted with rust inhibiting primer and 2 coats of neoprene.

.4 Where weight of isolated equipment may change significantly due to draining or filling with a liquid, vibration isolators are to be equipped with limit stops to limit spring extensions.

.5 Seismic rated isolators and snubbers are to be listed, rated, and approved by State of California Office of Statewide Health and Planning Department (O.S.H.P.D.) and carry an O.S.H.P.D. pre-approved number. Seismic restraints supplied with vibration isolation are to meet requirements specified in Section 20 05 48.16 – Seismic Controls for Mechanical Systems.

.6 Flexible piping connections to vibration isolated equipment are specified in the appropriate piping sections of the Specification.

2.02 ISOLATION PADS

.1 Sandwich type pads, 20 mm (¾") nominal thickness, selected for 3.2 mm (1/8") static deflection unless otherwise specified, consisting of 2 waffle type or ribbed 50 durometer neoprene pads permanently bonded to a minimum 10 gauge steel plate, and complete with rubber bushed bolt holes and equipment anchor bolts with neoprene isolation grommets.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type NSN;

.2 The VMC Group Vibration Mounting & Controls Inc. (Korfund-Dynamics) "SHEAR-FLEX PLATES";

.3 Kinetics Noise Control Vibron Products Group Type NGS/NGD;

.4 Mason Industries Inc. Type SW/S/SW with HG Bolt Insertion Washers;

.5 J. P. America Inc. Type JSJ.

2.03 RUBBER FLOOR ISOLATORS

.1 Captive, bridge bearing quality neoprene mount selected for a minimum 4 mm (0.15") static deflection unless otherwise specified, with an integral ductile iron housing and integral equipment anchor bolt.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type R;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type RSM;

.3 Kinetics Noise Control Vibron Products Group Type RQ;

.4 Mason Industries Inc. Type BR;

.5 J. P. America Inc. Type TRM.

2.04 SPRING FLOOR ISOLATORS

.1 Seismically rated captive spring mount isolator complete with levelling bolts, upper and lower neoprene spring cups, neoprene cushion, ductile iron housing, neoprene sound pads, and neoprene isolation grommets for securing bolts.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type SFS;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type AMSR;

.3 Kinetics Noise Control Vibron Products Group Type FLSS;

.4 Mason Industries Inc. Type SSLFH;

.5 J. P. America Inc. Type TSO-C-SC.

2.05 OPEN SPRING MOUNTS

.1 Base mount free-standing assemblies, each complete with a stable colour coded steel spring welded in place, drilled mild steel mounting plate bonded to a ribbed rubber or neoprene acoustical pad, and an external 16 mm (5/8") diameter level adjustment bolt.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type FS;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) "Spring-Flex" Type A;

.3 Kinetics Noise Control Vibron Products Group Type FDS;

.4 Mason Industries Inc. Type SLFH;

.5 J. P. America Inc. Type TSO.

2.06 CLOSED SPRING MOUNTS

.1 Base mount free-standing enclosed assemblies, each complete with stable colour coded spring(s), 2 piece cast housing, non-binding rubber horizontal stabilizers, a ribbed rubber or neoprene acoustical pad bonded to base of the closed housing, and an external level adjustment bolt.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type CM;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) "Spring-Flex" Types B and C;

.3 Kinetics Noise Control Vibron Products Group Type FLS;

.4 Mason Industries Inc. Type C;

.5 J. P. America Inc. Type TSC.

2.07 TOTALLY RETAINED SPRING MOUNTS

.1 Base mount free-standing enclosed and retained assemblies to limit both vertical and lateral movement of mounted equipment, each complete with stable colour coded spring(s), drilled welded steel housing and top plate, ribbed rubber or neoprene acoustical pad bonded to bottom of housing, vertical limit adjusting hardware, and a level adjustment bolt.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type CSR;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) "Spring-Flex" Type MS;

.3 Kinetics Noise Control Vibron Products Group Type SM;

.4 Mason Industries Inc. Type SLRSO;

.5 J. P. America Inc. Type TSR.

2.08 SPRING HANGERS

.1 Welded steel plate housing with top and bottom rod mounting holes and spring retainer, neoprene double deflection isolation element, stable colour coded spring, and heavy-duty rubber washers.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type SHR-SN;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) "Spring-Flex" Series HRSA;

.3 Kinetics Noise Control Vibron Products Group. Type SRH;

.4 Mason Industries Inc. Type 30N;

.5 J. P. America Inc. Type TSH.

2.09 NEOPRENE HANGER ISOLATORS

.1 Neoprene double deflection rod isolators with steel housing and hanger rod bushing, selected for a minimum 4 mm (0.15") static deflection unless otherwise specified.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type NH;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type HR;

.3 Kinetics Noise Control Vibron Products Group Type RH;

.4 Mason Industries Inc. Type HD or WHD;

.5 J. P. America Inc. Type TRH.

2.10 CONCRETE INERTIA TYPE EQUIPMENT BASE

.1 Welded steel bases, each complete with a structural black steel channel frame, concrete reinforcing rods, and brackets for spring mounts welded to frame.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type CIB;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type CPF;

.3 Kinetics Noise Control Vibron Products Group. Type CIB;

.4 Mason Industries Inc. Type KSL;

.5 J. P. America Inc. Type BCI.

2.11 STEEL EQUIPMENT BASE

.1 Fully welded structural steel equipment and motor support bases, each complete with a wide flange steel frame, full depth cross members, brackets for spring mounts, and adjustable motor slide rails.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type SB;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type WFB;

.3 Kinetics Noise Control Vibron Products Group Type SFB;

.4 Mason Industries Inc. Type WFSL;

.5 J. P. America Inc. Type BWS (with motor slide rail).

2.12 COMBINATION STEEL/CONCRETE INERTIA EQUIPMENT BASE

.1 Welded steel bases with a structural black steel channel frame, concrete reinforcing rods, bottom sheet steel pan, brackets for spring mounts welded to frame and adjustable motor slide rails.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type CIB (with motor slide rails);

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type WPF (with motor slide rails);

.3 Kinetics Noise Control Vibron Products Group Type CIB (with motor slide rails);

.4 Mason Industries Inc. Type BMK or K;

.5 J. P. America Inc. Type BSI (with motor slide rail).

2.13 SLUNG STEEL BASE

.1 Slung steel bases of structural members with gusset plates welded to ends and complete with adjustable motor slide rails and vertical section size to suit equipment's motor power output.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Type SS;

.2 The VMC Group Vibration Mounting & Controls (Korfund-Dynamics) Type CPF;

.3 Kinetics Noise Control Vibron Products Group Type CIB-H;

.4 Mason Industries Inc. Type MSL.

2.14 CONTINUOUS RAIL TYPE ISOLATION FOR ROOF MOUNTED EQUIPMENT

.1 Continuous rooftop isolation shipped completely assembled, consisting of:

.1 galvanized steel sections formed to fit roof curb and associated equipment with a flexible air and weather seal joining upper and lower rail sections;

.2 stable springs, cadmium plated and selected to provide minimum deflection with 50% additional travel to solid;

.3 neoprene cushioned and wind restraints allowing 6 mm (¼") movement before engaging and resisting wind loads in any lateral direction.

.2 Manufacturers:

.1 Vibro-Acoustics Ltd. Vibro-Acoustics Type RTR;

.2 The VMC Group Vibration Mounting and Controls (Korfund-Dynamics) Type RTIR;

.3 Kinetics Noise Control Vibron Products Group Type KSR;

.4 Mason Industries Inc. Type RSC;

.5 J. P. America Inc. Type BRC.

3. EXECUTION

3.01 INSTALLATION OF VIBRATION ISOLATION MATERIALS

.1 Unless otherwise stated in the drawings, schedules and/or typical details, vibration isolation is to be provided for all mechanical equipment as per the recommendations contained within in the most recent edition of the ASHRAE Handbook.

.2 Supply to vibration isolation product manufacturer or supplier a copy of a "reviewed" shop drawing or product data sheet for each piece of equipment to be isolated and dimensioned pipe layouts of associated piping to be isolated.

.3 Unless otherwise specified, vibration isolation products are to be product of one manufacturer.

.4 Ensure vibration isolation manufacturer coordinates material selections with equipment provided in order to ensure adherence to performance criteria. Allow for expansion and contraction when material is selected and installed.

.5 Unless otherwise indicated, install isolation materials for base mounted equipment on concrete housekeeping pad bases which extend at least over the full base and isolated area of the isolated equipment. Additional requirements are as follows:

.1 block and shim bases level so ductwork and piping connections can be made to a rigid system at proper operating level, before isolated adjustment is made, and ensure there is no physical contact between isolated equipment and building structure;

.2 steel bases are to clear the sub-base by 25 mm (1");

.3 concrete bases are to clear the sub-base by 50 mm (2").

.6 Isolate piping larger than 25 mm (1") dia. directly connected to motorized and/or vibration isolated equipment with 25 mm (1") static deflection spring hangers at spacing intervals in accordance with following:

.1 for pipe less than or equal to 100 mm (4") dia. – first 3 points of support;

.2 for pipe 125 mm (5") to 200 mm (8") dia. – first 4 points of support;

.3 for pipe equal to or greater than 250 mm (10") dia. – first 6 points of support;

.7 First point of isolated piping support is to have a static deflection of twice the deflection of the isolated equipment but maximum 50 mm (2").

.8 Secure top of spring hanger frame rigidly to structure, and do not install spring hangers in concealed locations.

.9 Where it is impossible to use at least 2 spring hangers, provide Senior Flexonics Ltd. Style 102 (or 102-U as required) or equal, twin sphere, moulded rubber flexible connection assemblies, selected by manufacturer and suitable in all respects for intended application, and complete with required nipples and connections to provide proper vibration isolation.

.10 Isolate designated piping risers at floor support points in accordance with drawing detail and/or where indicated on drawings.

.11 Erect roof curb vibration isolation in accordance with instructions shipped with assembly. Match vibration isolation with associated roof top unit and orient isolation as identified by manufacturer to ensure proper loading

and optimum performance. Caulk top of roof curb with 2 beads of caulking provided and centre isolation assembly onto roof curb and, unless otherwise noted, screw in place with 50 mm (2") lag screws at 900 mm (36") O.C. Position gasket on top rail or alternatively, caulk with 2 beads of caulking provided and orient and lower roof top unit onto isolation rails and, unless otherwise noted, screw unit into top rail with 25 mm (1") lag screws at 900 mm (36") O.C. After roof top unit is secured in place, but before damageable work is installed, spray each isolated equipment assembly with water and correct any water leaks.

.12 For control wiring connections to vibration isolated equipment ensure flexible metallic conduit with 90° bend is used for conduit 25 mm (1") dia. and smaller, and for conduit larger than 25 mm (1") dia., use Crouse Hinds EC couplings. Connections are to be long enough so that conduit will remain intact if equipment moves 300 mm (12") laterally from its installed position, and flexible enough to transmit less vibration to structure than is transmitted through vibration isolation. Coordinate these requirements with mechanical trades involved. If electrical power connections are not made in a similar manner as part of the electrical work, report this fact to the Consultant.

.13 For requirements pertaining to seismically restrained vibration isolation, refer to Section 20 05 48.16 – Seismic Controls for Mechanical Systems.

.14 Arrange and pay for vibration isolation product manufacturer to visit site to inspect installation of his equipment. Perform revision work required as a result of improper installation. When vibration isolation equipment manufacturer is satisfied with the installation, obtain and submit a letter stating manufacturer has inspected the installation and equipment is properly installed.

End of Section