1. GENERAL

1.01 SUBMITTALS

.1 Submit shop drawings/product data sheets for all products specified in this section except piping and unions.

1.02 CLOSEOUT SUBMITTALS

.1 Shop drawings for piping anchors must be prepared and stamped by a professional Structural Engineer registered in the jurisdiction of the work. Refer to requirements for Contractor retained engineers specified in Section 20 05 10 – Mechanical Work General Instructions.

.2 Submit a letter from pipe anchor design engineer to stating engineer has visited site to examine installation of pipe anchors and pipe anchor installation is in accordance with reviewed anchor shop drawing.

2. PRODUCTS

2.01 PIPE, FITTINGS, AND JOINTS

.1 Black Steel - Screwed Joint

.1 Mild black carbon steel, Grade B, ASTM A53, complete with Class 125 cast iron threaded fittings to ANSI/ASME B16.4, and screwed joints.

.2 Black Steel - Welded Joint

.1 Mild black carbon steel, Grade B, ASTM A53, mill or site bevelled, complete with factory made seamless carbon steel butt welding fittings to ASTM A234, Grade WPB, with long sweep pattern elbows unless otherwise specified, and welded joints.

.3 Black Steel - Grooved End Mechanical Joint

.1 Mild black carbon steel, Grade B, ASTM A53, factory or site roll grooved, complete with cast ductile iron grooved end fittings, including full flow elbows, and conforming to ASTM A536.

.2 Manufacturers:

.1 Equal to Victaulic Style 107 "QuickVic" rigid couplings for sizes 2" to 12", Style 07 "Zero-Flex" rigid couplings, Style W07 AGS rigid couplings for sizes 350 mm (14") to 1525 mm (60");

.2 Flexible grooved couplings can be used where system flexibility is desired. Noise and vibration reduction at

mechanical equipment connections is achieved by installing three flexible couplings near the vibrations source in lieu of braided flex connectors. Victaulic Style 177 QuickVic or Style 77 flexible couplings for sizes 50 mm (2") to 300 mm (12"). Style W77 AGS flexible couplings for sizes 350 mm (14") to 1525 mm (60").

.3 Grooved end fittings shall be cast of ductile iron conforming to ASTM A-536, Grade 65-45-12, forged steel conforming to ASTM A-234, Grade WPB 0.375" wall (9.53 mm wall), or fabricated from Std. Wt. Carbon Steel pipe conforming to ASTM A-53, Type F, E or S, Grade B. Fittings provided with an alkyd enamel finish or hot dip galvanized to ASTM A-153. Branch reductions on 2" (DN50) through 8" (DN200) header piping. Bolted branch outlets shall be manufactured from ductile iron conforming to ASTM A-536, Grade 65-45-12, with synthetic rubber gasket, and heat treated carbon steel zinc plated bolts and nuts conforming to physical properties of ASTM A-183. Victaulic Style 920 / 920N.

.4 Black Steel – Plain End Mechanical Joint

.1 Mild black carbon steel, Grade B, ASTM A53, mill or site bevelled, complete with cast ductile iron end fittings conforming to ASTM A536.

.2 Manufacturers:

.1 Equal to Victaulic QuickVic SD rigid couplings for sizes 1/2" to 2", rated for a working pressure of 300 psi.

.5 Black Steel – Pressure Coupled Joints

.1 Mild black carbon steel conforming to ASTM F3226, IAPMO PS117, ICC LC1002, ASME B31.1, B31.3, or B31.9. MegaPress fittings ½-inch thru 4-inch for use with schedule 40 ASTM A53 carbon steel pipe.

.2 Pressure connect fittings shall carry CRN numbers.

.3 Pressure connect fitting shall have Viega Smart Connect technology to detect unpressed fittings shall be integrated into the body of the fitting.

.4 1/2 inch thru 2 inch fittings shall have stainless-steel grip ring with bidirectional teeth, 304 stainless separator ring, EPDM or FKM sealing element at each press connection. 2-1/2 inch thru 4 inch shall have stainless-steel grip ring with bidirectional teeth, PBT separator ring, and FKM sealing element at each press connection.

.5 There shall be no mixing of manufacturers.

.6 The manufacturer's installation instructions shall be strictly adhered to.

.7 Special attention shall be given to the required two step pressure test.

.8 Initial test for unpressed fitting detection per manufacturer's installation manual.

.9 Full pressure test in accordance with code requirements.

.10 Installers shall be field trained by Viega factory representative.

.6 Soft Copper Pipe

.1 Type "L" seamless soft copper to ASTM B77.

.7 Hard Copper - Solder Joint

.1 Type "L" hard drawn seamless copper to ASTM B88, complete with wrought copper fittings to ANSI B16.22, and 95% tin / 5% Antimony solder joints.

.8 Hard Copper - Pressure Coupled Joint

.1 Type "L" hard drawn seamless copper to ASTM B88, complete with Viega "ProPress with Smart Connect feature" system copper fittings with EDPM seals, and pressure type crimped joints made by use of manufacturer recommended tool.

2.02 PIPING UNIONS

.1 Screwed Piping

.1 Malleable iron, ground joint, bronze or brass to iron or bronze to bronze seat screwed unions and union elbows with a minimum pressure rating of 1725 kPa (250 psi) steam at 260°C (500°F).

.2 Flanged Piping

.1 Forged carbon steel slip-on type raised faced welding flange unions to ASTM A105, 150 lb. Class for steel pipe, and slip-on type 150 lb. Class bronze flanges for copper pipe.

2.03 SHUT-OFF VALVES

.1 Ball Type

.1 Class 600, 4140 kPa (600 psi) WOG rated full port ball valves, each complete with a forged brass or bronze body and cap, blowout-proof stem, solid forged brass chrome plated ball, "Teflon" or "PTFE" seat, threaded ends, and removable lever handle.

.2 Manufacturers:

.1 Toyo Valve Co. Fig. 5044A;

.2 Watts Industries (Canada) Inc. #FBV-3;

.3 Kitz Corp. Code 58;

.4 Victaulic Co. of Canada Ltd. Series 722;

.5 Apollo Valve #77-100.

.2 Butterfly Type

.1 Cast ductile iron, lug body style, 1200 kPa (175 psi) rated butterfly valve, each complete with a neck to permit 50 mm (2") of insulation above the flange, a field replaceable EPDM seat, ductile iron disc, stainless steel shaft with EPDM seal, a lever handle for valves to and including 150 mm (6") diameter, a handwheel and gear type operator for valves larger than 150 mm (6") diameter, and each suitable for bubble-tight dead end service with valve closed and either side of connecting piping removed.

.2 Manufacturers:

.1 DeZurik of Canada Ltd., Figure No. 632;

.2 Victaulic Co. of Canada Ltd. Vic-300 MasterSeal or AGS Vic-300;

.3 Apollo Valve 143 Series;

.4 Watts Industries (Canada) Inc. #BF-03;

.5 Kitz Corp. 6112 Series;

.6 Toyo Valve Co. 918DESL/G2.

2.04 SWING CHECK VALVES

.1 Bronze - Screwed

.1 Class 125, 1380 kPa (200 psi) WOG rated horizontal swing check valves, each complete with a "Y" pattern bronze body, hinged brass disc, easy access screw-in cap, and screwed ends.

.2 Manufacturers:

.1 Toyo Valve Co. Fig. 236;

.2 Nibco #T-433;

.3 Kitz Corp. Code No. 22.

.2 Steel - Grooved Ends

.1 Victaulic Co. of Canada Ltd. Series 716, 779 or W715 grooved end carbon steel check valves suitable for mounting horizontally or vertically.

.3 Cast Iron - Screwed and Flanged

.1 Cast iron, bronze trim, 1380 kPa (200 psi) rated swing check valves, each complete with a bronze disc and seat, malleable iron hinge, bolted cover, and screwed or flanged ends as required.

.2 Manufacturers:

.1 Toyo Valve Co. Fig. 435A;

.2 Watts Industries (Canada) Inc. #F-511;

.3 Kitz Corp. Code No. 78.

2.05 VERTICAL LIFT CHECK VALVES

.1 Class 150, 1380 kPa (200 psi) WOG rated bronze vertical lift check valves, each complete with screwed ends and a bronze disc.

.2 Manufacturers:

.1 Toyo Valve Co. Fig. 231;

.2 Watts Industries (Canada) Inc. #600;

.3 Kitz Corp. Code No. 36.

2.06 WAFER CHECK VALVES

.1 Threaded lug body type, full bore, ANSI Series 150, 1965 kPa (285 psi) rated at 38°C (100°F), non-slam wafer check valves, each complete with a carbon steel body, stainless steel discs, a shaft, springs, disc stop and thrust bearings constructed of type 316 stainless steel, and seat materials to suit the application. The inside diameter of the valve must equal the inside diameter of the connecting pipe.

.2 Manufacturers:

.1 Gulf Valve Co. "WAFER CHECK";

.2 Watts Industries (Canada) Inc. Series ICV-125;

.3 The Metraflex Co. Style CVXX.

2.07 DRAIN VALVES

.1 Minimum 2070 kPa (300 psi) WOG rated, 20 mm (¾") diameter straight pattern bronze ball valves, each complete with a threaded outlet suitable for coupling connection of 20 mm (¾") diameter hose, and a cap and chain.

.2 Manufacturers:

.1 Toyo Valve Co. Ltd. Fig. 5046;

.2 Watts Industries (Canada) Inc. #B-6000-CC;

.3 Kitz Corp. Code No. 68AC;

.4 Apollo Valves #78-104-01.

2.08 CIRCUIT BALANCING VALVES

.1 Screwed or flanged as required, globe style, non-ferrous circuit balancing valves designed to facilitate precise flow measurement, precision flow balancing, and positive shut-off, complete with capped and valved drain connection, and valved ports for connection to a differential pressure meter.

.2 Manufacturers:

.1 Equal to Victaulic Co. of Canada Ltd. (Tour & Anderson) Series 787 screwed, Series 788 flanged, and 789 grooved end, and Series 78K "Koil Kit" valves.

2.09 RADIATOR SHUT-OFF AND BALANCING VALVES

.1 Heavy pattern, straight, 1750 kPa (250 psi) rated at 120°C (250°F) bronze radiator valves, each complete with composition disc, spring loaded packing, and union. Equip inlet valves with a handle for shut-off. Equip outlet valves with a lockshield for shut-off and balancing.

.2 Manufacturers:

.1 Dahl Brothers Canada Ltd. #11042 and #13013;

.2 Spirax Sarco Ltd. Type R.

2.10 PRESSURE RELIEF VALVES

.1 ASME tested, rated, and certified, bronze or cast iron bronze fitted, 1725 kPa (250 psi) rated pressure relief valves, each capable of relieving full output of equipment it is associated with, and each factory set at 415 kPa (60 psi) unless otherwise specified.

.2 Manufacturers:

.1 ITT Bell & Gossett 3301/4100, or 790/1170;

.2 Dresser Industries "CONSOLIDATED";

.3 Spirax Sarco Ltd. SVI Series;

.4 McDonnell & Miller Models 250 and 260;

.5 Conbraco 10-600 Series;

.6 Watts Industries (Canada) Inc. 174A or 740.

2.11 AIR VENTS

.1 Manual Air Vents

.1 Equal to Conbraco 27 Series, 3.2 mm (⅛") diameter with a key handle.

.2 Automatic Air Vents

.1 Float actuated air vents, each complete with a semi-steel body and cap, a stainless steel float assembly and seat, and a neoprene head.

.2 Manufacturers:

.1 Spirax Sarco Ltd., Type 13 W for system working pressures to 1035 kPa (150 psi), 13 WH for system working pressures greater than 1035 kPa (150 psi);

.2 Armstrong International Inc. No. 1-AV.

2.12 STRAINERS

.1 Cast iron wye shaped strainers, minimum 890 kPa (125 psi) rated and complete with a removable type 304 stainless steel screen with perforations sized to suit the application, and, for strainers 50 mm (2") diameter and larger, a blowdown pipe connection tapping.

.2 Manufacturers:

.1 Spirax Sarco Ltd. Type IF-125 screwed or Type AF-250 flanged;

.2 Toyo Valve Co. Ltd. Fig. 380A screwed or Fig. 381 flanged;

.3 Victaulic Co. of Canada Style 732 or W732 "Vic-Strainer";

.4 Armstrong International Inc. A1 Series;

.5 Watts Industries (Canada) Inc. #77SCI;

.6 Mueller Steam Specialty Products Model 11M screwed or Model 758 flanged.

2.13 PIPING EXPANSION JOINTS

.1 Steel Piping Mains:

.1 Controlled flexing, flanged expansion joints, 2070 kPa (300 psi) rated, with corrugated stainless steel bellows with closely matched neck rings and reinforcing or control rings, and selected for operating pressure plus 25% safety factor.

.2 Manufacturers:

.1 Senior Flexonics Ltd. Series CSF "High-Corr";

.2 Victaulic Co. of Canada Ltd. Style 155 with Style 07 or 107 "Zero-Flex" couplings on each side of assembly and a full length steel "V" shaped support trough with hangers;

.3 The Metraflex Co. Model MC.

.2 Steel or Copper Branch/Runout Piping:

.1 Externally pressurized, 1380 kPa (200 psi) rated expansion joints with a stainless steel bellows and shroud, welding or threaded steel nipple ends for steel piping, and copper sweat nipple ends for copper piping.

.2 Manufacturers:

.1 Senior Flexonics Ltd. Series "H";

.2 The Metraflex Co. Model "HP".

2.14 PIPING ALIGNMENT GUIDES

.1 Prime coat painted black carbon steel pipe alignment guides sized and fabricated to suit pipe size and pipe insulation thickness.

.2 Manufacturers:

.1 Senior Flexonics Ltd. Series PGT;

.2 E. Myatt & Co. Ltd. Fig. 1267;

.3 Empire Tool & Mfg. Inc. Fig 256;

.4 The Metraflex Co. Style IV.

2.15 PIPE ANCHORS

.1 Welded structural black steel anchors of a design, size, and type to securely anchor pipe at point shown. Each anchor is to withstand 150% of axial thrust, and, as specified in Part 1 of this section, is to be designed and detailed by a Professional Structural Engineer.

2.16 FLEXIBLE PUMP CONNECTIONS

.1 Flexible metal hose assemblies, each complete with annular corrugated unbraided type 321 stainless steel inner core, braided type 321 stainless steel hose, and a collar and flange at each end, all suitable for twice the working pressure of the system.

.2 Manufacturers:

.1 Senior Flexonics Inc. A1 and A6 Series;

.2 The Metraflex Co. Model SST and "METRA-MINI".

.3 Option: Victaulic Series 380, 381 or 382 pump drop assemblies. Includes flow control, vibration-controlling flexible couplings, access ports for gauges and thermowells and an integral flanged pump connection. Rated to the working pressure of Class 150 flange connection. Sizes 2" to 12".

2.17 AIR SEPARATORS

.1 Vortex type vertical air separator with side tangential inlet and outlet connections, a top air outlet connection, and bottom drain connection. Separator is to be constructed of cast iron or fabricated steel for a pressure of 1105 kPa (160 psi) at 180°C (350°F) in accordance with Section VIII, Division 1 of the ASME Boiler and Pressure Vessel Code.

.2 Manufacturers:

.1 S.A. Armstrong Ltd. Model "VA".

.2 ITT Bell & Gossett "Rolairtrol".

.3 Taco Canada Ltd. "Vortech".

.4 Flo-Fab Inc. “SEP-T” Series.

2.18 EXPANSION TANKS

.1 Replaceable bladder type, factory pressurized expansion tank with permanent separation of air and water, in accordance with drawing schedule and complete with:

.1 steel pressure tank suitable for a working pressure of 870 kPa (125 psi) at 115°C (240°F), constructed and stamped in accordance with the ASME Code for Unfired Pressure Vessels and complete with a system connection, drain connection, air charging valve, and a red oxide primer finish;

.2 heavy-duty butyl rubber (EDPM) bladder;

.3 tapping for installation of a pressure gauge;

.4 For horizontal tanks only, mounting saddles supplied loose;

.2 Manufacturers:

.1 Hamlet & Garneau Inc. AL Series "Expanflex";

.2 S.A. Armstrong Ltd. Series "AX-V" Series "L";

.3 ITT Bell & Gossett Series "B" (ASME);

.4 Amtrol "Extrol" Series.

.5 Taco (Canada) Ltd. "CBX" Series.

.6 Flo-Fab Inc. “WX-C” Series, “ABT” Series

2.19 GLYCOL

.1 Propylene glycol blended with Nitrite based corrosion inhibitors.

3. EXECUTION

3.01 DEMOLITION

.1 Perform required hydronic piping system demolition/revision work. Refer to demolition requirements specified in Section 20 05 05 – Selective Demolition for Mechanical.

3.02 PIPING INSTALLATION REQUIREMENTS

.1 Provide required hydronic piping. Pipe, unless otherwise specified, is to be:

.1 For pipe sizes up to and including 50 mm (2") diameter, Schedule 40 black steel, screwed, or type "L" hard copper with solder joints or pressure coupled joints;

.2 For pipe 65 mm (2-½") to 300 mm (12") dia. and larger, Standard weight grooved end black steel pipe, 10 mm (0.375") thickness, with grooved end fittings and couplings, or, Standard weight black steel pipe, 10 mm (0.375") thickness, with welding fittings and welded joints;

.3 For short branch connections, 25 mm (1") pipe diameter size and less, to heating equipment where structural obstructions occur and site bending of pipe is advantageous, a single length of type "L" soft copper.

.2 Slope horizontal piping mains to provide a minimum continuous up-grade of 25 mm (1") in 6 m (20') to high points. Slope branch supply and return piping connections to equipment a minimum of 25 mm (1") in 1.2 m (4'). Leave sufficient room at high points for installation and maintenance of air vents.

.3 Install automatic control valves, piping wells and similar piping and/or equipment mounted control components required for automatic temperature control systems supplied as part of the control work. Refer to drawing control diagrams and details.

.4 Connect equipment provided as part of the work of other sections with piping as indicated and/or required. Refer to pipe connection details on drawings.

.5 Provide screwed unions, removable mechanical joint couplings, or weld-on or solder-on flanges in piping at all connections to valves, strainers and similar piping system components which may need maintenance or repair, at equipment connections, in runs of piping exceeding 9 m (30') at 4.5 m (15') regular intervals to permit removal of sections of piping, and wherever else indicated on drawings.

.6 Provide shut-off valves in piping connections to equipment, to isolate piping risers, to isolate other sections of systems as shown, and wherever else indicated on drawings. Valves in piping to and including 50 mm (2") dia. are to be ball type. All other shut-off valves are to be ball or butterfly type unless otherwise specified. Locate valves so they are easily accessible. Wherever possible, install valves at uniform height. Provide chain operators for valves which are inaccessible for operation from floor level.

.7 Provide a check valve in discharge piping of every pump, and elsewhere in piping where shown on drawings. Where check valves are required in

vertical piping, ensure they are suitable in all respects for the application. Check valves for vertical in-line and/or base mounted circulating pumps are integral with the discharge accessory.

.8 Provide a drain valve at base of each piping riser, in drain connections to equipment, in low points of horizontal piping, and wherever else shown and/or specified.

.9 Provide circuit balancing valves in piping generally where shown on drawings but with exact locations in accordance with instructions of personnel doing system flow balancing work. Confirm locations prior to installation.

.10 Grooved pipe ends shall be clean and free from indentations, projections and roll marks in the area from pipe end to groove for proper gasket sealing. All couplings will meet Victaulic standards for visual inspection sizes 2" to 12". The gasket style and elastomeric material (grade) shall be verified as suitable for the intended service as specified. Install in accordance with manufacturer's latest recommendations. A Victaulic factory trained representative shall periodically visit the job site and review the installation for best practices. The installing Contractor shall correct any identified deficiencies. Victaulic product that has been examined and has not met the visual inspection criteria for proper installation must be corrected and re-examined by Victaulic prior to the completion of the project.

3.03 INSTALLATION OF PRESSURE RELIEF VALVES

.1 Provide factory set pressure relief valves. Pipe discharge of each water piping relief valve to drain unless otherwise shown or specified.

.2 Pipe discharge of each glycol solution piping relief valve back to system expansion tank or return piping.

.3 Confirm relief valve settings.

3.04 INSTALLATION OF AIR VENTS

.1 Provide an air vent in piping mains at all high points, at equipment connections, and wherever else shown and/or specified. Equip each air vent with a ball type shut-off valve. Install vents in 100 mm (4") dia. and larger piping and all vents in mechanical rooms in accordance with drawing detail.

.2 Provide 9 mm (3/8") dia. copper drain piping from each automatic air vent to nearest suitable drain and terminate so discharge is visible. Identify drain piping.

3.05 INSTALLATION OF STRAINERS

.1 Provide strainers in piping. Locate strainers so baskets are easily accessible and removable. Clean strainer baskets during and after piping system flushing and cleaning is complete, and before water quantity balancing commences.

3.06 INSTALLATION OF EXPANSION COMPENSATORS

.1 Provide expansion compensation in piping.

.2 Generally, locate expansion compensation where shown, but with exact locations to suit piping as installed.

.3 Provide double pipe alignment guides in horizontal piping at each side of expansion compensation facilities to permit movement in axial direction only. Secure guides to building structure only.

.4 Provide a pipe guide at each side of expansion joints in vertical risers.

.5 When using grooved piping in a riser refer to a Victaulic riser design for anchor and guide locations.

3.07 INSTALLATION OF PIPING ANCHORS

.1 Provide anchors to secure piping to structure. Locate anchors generally where shown but with exact locations to suit piping as installed and requirements of reviewed anchor shop drawings.

.2 When installation of anchors is complete, arrange, and pay for anchor design engineer to visit site to review anchor installation. Submit a signed letter with engineer's stamp from design engineer confirming each anchor is properly installed.

3.08 INSTALLATION OF AIR SEPARATOR

.1 Provide an air separator in piping and connect with valved inlet and outlet piping.

.2 Extend valved blowdown piping from bottom pipe connection tapping to nearest floor drain location.

.3 Equip top pipe connection tapping with an automatic air vent, and piping as detailed.

3.09 INSTALLATION OF EXPANSION TANK

.1 Provide an expansion tank.

.2 Secure horizontal expansion tank in place from structure by means of properly sized galvanized steel hanger rods and support saddles supplied with tank.

.3 Secure tank stand to a concrete housekeeping pad by means of machine bolts.

.4 Connect tank with system piping. Extend a drain line from tank piping and terminate drain line with a drain valve. Provide an air vent.

.5 Check tank air charge and adjust to suit system.

3.10 INSTALLATION OF FLEXIBLE PIPING CONNECTIONS

.1 Provide flexible connections in piping connections to equipment.

.2 Install in accordance with manufacturer's instructions.

3.11 FLUSHING AND CLEANING PIPING

.1 Flush and clean new piping in accordance with requirements specified in Section 23 25 00 – HVAC Water Treatment.

3.12 TESTING, ADJUSTING AND BALANCING

.1 When work is complete and equipment is operating as intended, test, adjust and balance water flows in accordance with requirements specified in Section 20 05 93 – Testing, Adjusting, and Balancing for Mechanical Systems, and Section 20 08 00 – Commissioning of Mechanical Systems.

End of Section