1. GENERAL

1.01 SECTION INCLUDES

.1 Refrigerant piping, joining materials, valves, fittings, and accessories for refrigerant piping.

1.02 REFERENCES

.1 CSA B52-18, Mechanical refrigeration code.

1.03 SUBMITTALS

.1 Submit shop drawings/product data sheets for all products specified in Part 2 of this section except for pipe and fittings.

.2 Submit, in shop drawing form, a schematic piping diagram for each refrigerant piping system indicating pipe sizes, slopes, valves, traps, and piping specialties. Piping schematics must be reviewed, approved, and signed by refrigeration equipment manufacturers prior to being submitted to the Consultant for review.

1.04 CLOSEOUT SUBMITTALS

.1 Submit letters from equipment suppliers certifying proper installation and start-up of piping systems and equipment as specified in Part 3 of this section.

1.05 QUALITY ASSURANCE

.1 Refrigerant piping systems are to be in accordance with CSA B52, Mechanical Refrigeration Code, and any applicable local Codes and Regulations.

.2 Refrigerant piping installing contractor is to be certified by Technical Standards and Safety Authority (TSSA). Installing contractor is to install refrigerant piping in accordance with manufacturer's installation instructions and in accordance with local codes. Contractor is responsible for all regulatory approvals, if required. Upon completion of installation, documentation of refrigerant amount, test certificates and verification documentation, etc., is to be provided in a binder, in accordance with requirements of local authorities having jurisdiction.

.3 Refrigerant piping and direct expansion refrigeration equipment must be installed by or under direct on site supervision of a licensed journeyman refrigeration mechanic.

2. PRODUCTS

2.01 PIPE, FITTINGS, AND JOINTS

.1 Type ACR hard drawn seamless copper refrigerant tubing to ASTM B280, factory degreased, dehydrated and capped or nitrogen filled and capped, complete with factory washed and bagged wrought copper soldering fittings to ASME B16.22, and brazed joints made with high melting point silver brazing alloy conforming to AWS Classification BcuP-5.

2.02 PIPING LINE SETS

.1 Equal to Great Lakes Copper Inc. "EZ-Roll" soft annealed copper to ASTM B280, suitable for use with refrigerant involved, factory cleaned and capped, and with sizes and lengths as required.

2.03 GENERAL RE: VALVES AND PIPING SPECIALTIES

.1 Refrigerant valves and piping specialties specified below are to factory cleaned, degreased, and supplied to site with capped ends.

2.04 SHUT-OFF VALVES

.1 Ball Valves

.1 ¼ turn, CSA certified forged brass ball valves, each suitable for a maximum working pressure of 3445 kPa (500 psi) and complete with carbon filled Teflon ball seals, 2 O-ring stem seals, a gasketed seal cap, a flow direction arrow cast into body, a ball position indicator on stem, and extended copper tube connections to permit brazing the valve into line without disassembling valve.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

.2 Diaphragm Valves

.1 Forged brass, frost-proof, Type 1 Series, CSA certified packless diaphragm valves, each suitable for a 3445 kPa (500 psi) working pressure and complete with an O-ring to prevent moisture from entering diaphragm chamber, one phosphor bronze and 2 stainless steel diaphragms, and extended copper tube brazing connections.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

2.05 CHECK VALVES

.1 Straight through type for valves 6.4 mm to 16 mm (¼" to 5/8") diameter, globe type for valves 22 mm (7/8") diameter and larger, each complete with extended tubing for brazing connections, and as follows:

.1 straight through type check valves complete with a machined brass gasketed body, phosphor bronze spring, and neoprene seat;

.2 globe type check valves complete with a cast bronze body, forged brass cap, phosphor bronze spring, Teflon seat disc, and neoprene O-ring seal.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

2.06 PIPING TRAPS

.1 Mueller Industries Inc. Style No. WE-554P brazing end copper "P" traps.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

2.07 PRESSURE VESSEL RELIEF VALVES

.1 Factory set pressure relief valves, straight through or angle type as required, each constructed in accordance with requirements of ANSI B9.1 and the ASME Code for Unfired Pressure Vessels, and each complete with a brass body, neoprene seat disc, and lead seal and locking wire.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

2.08 REFRIGERANT LIQUID MOISTURE INDICATORS

.1 Forged brass, triple sealed, CSA certified liquid moisture indicators, each suitable for a maximum working pressure of 3445 kPa (500 psi) and complete with a liquid indicator which shows "FULL" when system is fully charged with refrigerant and remains blank when there is a restriction or shortage of refrigerant in liquid line, a moisture indicator which changes colour from blue to pink when moisture is present in system, a plastic dust cover, and extended copper tube brazing connections.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

2.09 LIQUID LINE FILTER-DRIER

.1 Mueller Industries Inc. "Drymaster" CSA certified filter-driers, each suitable for a maximum 3445 kPa (500 psi) working pressure and complete with a combination of desiccants in a fluted briquette for drying, and a fluted briquette type filter.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

2.10 FLEXIBLE PIPING CONNECTIONS

.1 Senior Flexonics Canada "VIBRA-SORBERS" phosphor bronze construction, factory cleaned, dried, and sealed flexible piping connections with copper tube brazing ends.

.2 Manufacturers:

.1 Senior Flexonics Canada;

.2 The Metraflex Co.

2.11 THERMOSTATIC EXPANSION VALVES

.1 Factory tested, balanced port design thermostatic expansion valves, with exact selection to suit the application and refrigerant used, each

complete within a replaceable stainless steel diaphragm and welded element construction thermostatic element charged with hydraulic fluid, and removable inlet strainer.

.2 Manufacturers:

.1 Mueller Industries Inc.;

.2 Sporlan Valve Co.;

.3 Superior Refrigeration Products/Sherwood.

3. EXECUTION

3.01 DEMOLITION

.1 Perform required refrigerant piping system demolition work. Refer to demolition requirements specified in Section 20 05 05 – Selective Demolition for Mechanical.

3.02 INSTALLATION OF REFRIGERANT PIPING, VALVES AND SPECIALTIES

.1 Provide required refrigerant piping. Piping is to be type ACR copper with wrought copper fittings. Install piping in accordance with requirements of reviewed refrigerant piping schematics referred to in Part 1 of this section.

.2 Make refrigerant piping joints using a light coat of approved brazing flux applied to both pipe and fitting. Do not use acid flux. During brazing process, ensure pipe and fittings are kept full of nitrogen or carbon dioxide to prevent scale formation inside pipe and fitting.

.3 Where shown or specified, use soft copper refrigerant piping line sets.

.4 Provide shut-off valves to isolate each piece of equipment if shut-off valves are not supplied integral with equipment. Provide ball or diaphragm type shut-off valves inside building. Provide diaphragm shut-off valves outside building.

.5 Provide a refrigerant charging valve for each system if such a valve is not supplied integral with equipment.

.6 Provide refrigerant piping accessories shown and/or required and install in accordance with manufacturer's recommendations.

.7 Provide required refrigerant.

.8 Provide flexible connections at piping connections to roof mounted condensing units. Install in accordance with manufacturer's instructions.

.9 Provide expansion valves where shown and/or required, each matched to coil and installed in accordance with manufacturer's instructions.

End of Section