1. GENERAL

1.01 SECTION INCLUDES

.1 Nameplates.

.2 Tags.

.3 Pipe Markers.

1.02 REFERENCES

.1 ASME A13.1 – Scheme for the Identification of Piping Systems.

1.03 SUBMITTALS

.1 Section 01 33 00: Submittals.

.2 Submit list of wording, symbols, letter size, and colour coding for mechanical identification.

.3 Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.

.4 Product Data: Provide manufacturers catalogue literature for each product required.

.5 Samples: Submit two labels, tags samples to Consultant for approval.

.6 Manufacturer's Installation Instructions: Indicate special procedures, and installation.

1.04 CLOSEOUT SUBMITTALS

.1 Section 01 77 00: Project Closeout.

.2 Record actual locations of tagged valves.

2. PRODUCTS

2.01 MECHANICAL WORK IDENTIFICATION MATERIALS

.1 Confirm with the Owner if an existing mechanical work identification system is in place and, if so, match accordingly.

.2 If an existing mechanical work identification system is not in place, the following is to be used:

.1 Equipment nameplates are to be minimum 1.6 mm (1/16") thick 2-ply laminated coloured plastic plates, minimum 12 mm x 50 mm

(½" x 2") for smaller items such as damper motors and control valves, minimum 25 mm x 65 mm (1" x 2-½") for equipment, and minimum 50 mm x 100 mm (2" x 4") for control panels and similar items. Additional requirements are as follows:

.1 unless otherwise specified or required, each nameplate is to be white, complete with bevelled edges and black engraved wording to completely identify equipment and its use with no abbreviations;

.2 wording is generally to be as per drawings, i.e. Fan EF-1, and is to include equipment service and building area/zone served, but must be reviewed prior to engraving;

.3 supply stainless steel screws for securing nameplates in place;

.4 nameplates for equipment suspended above floor level or generally not within easy viewing from floor level are to be increased in size so as to be easily readable from floor level.

.2 Valve tags are to be coloured, 40 mm (1-½") square, 2-ply laminated plastic with bevelled edges, red-white, green-white, yellow-black, etc., to match piping identification colour, each complete with a 3.2 mm (1/8") diameter by 100 mm (4") long brass plated steel bead chain, and four lines of engraved maximum size identification wording, i.e.:

VALVE V12 200 mm (8") CHILL. WATER NORMALLY OPEN

.3 Standard pipe identification is to be equal to Smillie McAdams Summerlin Ltd., Brady or Primark Manufacturing Inc. vinyl plastic with indoor/outdoor type vinyl ink lettering and directional arrows, as follows:

.1 for pipe less than or equal to 150 mm (6") diameter, coiled type snap-on markers of a length to wrap completely around pipe or pipe insulation;

.2 for pipe larger than 150 mm (6") diameter, saddle type strap-on markers with 2 opposite identification locations and complete with nylon cable ties.

.4 Identification wording and colours for pipe identification materials are to be as follows:

Pipe Service	Identification Colour	Legend
domestic cold water	green	DOM. COLD WATER
domestic hot water supply	green	DOM. HW SUPPLY
domestic hot water recirculation	green	DOM. HW RECIRC.
tempered domestic water	green	TEMP. DOM. WATER
chilled drinking water	green	CH. DRINK WTR.
storm drainage	green	STORM
sanitary drainage	green	SAN.
plumbing vent	green	SAN. VENT
acid sanitary drainage	yellow	ACID DRAIN
acid drainage vent	yellow	ACID VENT
fire protection standpipe	red	F.P. STANDPIPE
fire protection sprinklers	red	F.P. SPRINKLER
natural gas	to Code	to Code, c/w pressure
natural gas vent	to Code	to Code
propane gas	to Code	to Code, c/w pressure
propane gas vent	to Code	to Code
fuel oil supply	yellow	FUEL OIL SUPPLY
fuel oil return	yellow	FUEL OIL RETURN
fuel oil vent	yellow	FUEL OIL VENT
heating water supply	yellow	HTG. WTR. SUPPLY
heating water return	yellow	HTG. WTR. RETURN
heating water drain	yellow	HTG. WTR. DRAIN
glycol heating supply	yellow	GLY. HTG. SUPPLY
glycol heating return	yellow	GLY. HTG. RETURN
glycol heating drain	yellow	GLY. HTG. DRAIN
glycol heat reclaim return	yellow	GLY. HTG. RECLAIM R.
glycol heat reclaim supply	yellow	GLY. HTG. RECLAIM S.
heat pump geothermal loop – source side supply	green	GEO. LOOP SOURCE SUPPLY
heat pump geothermal loop – source side return	green	GEO. LOOP SOURCE RETURN
heat pump geothermal loop – load side supply	green	GEO. LOOP LOAD SUPPLY

Pipe Service	Identification Colour	Legend
Heat pump geothermal loop – load side return	green	GEO. LOOP LOAD RETURN
condenser water supply	green	COND. WTR. SUPPLY
condenser water return	green	COND. WTR. RETURN
chilled water supply	green	CH. WTR. SUPPLY
chilled water return	green	CH. WTR. RETURN
chilled water drain	green	CH. WTR. DRAIN
low pressure steam	yellow	….kPa STEAM
medium pressure steam	yellow	….kPa STEAM
high pressure steam	yellow	….kPa STEAM
low pressure condensate	yellow	L.P. CONDENSATE
medium pressure condensate	yellow	M.P. CONDENSATE
high pressure condensate	yellow	H.P. CONDENSATE
pumped condensate	yellow	PUMPED CONDENSATE
steam vent	yellow	STEAM VENT
boiler feedwater	yellow	BLR. FEEDWATER
boiler blowdown	yellow	BLR. BLOW-OFF
refrigerant suction	yellow	REFRIG. SUCTION
refrigerant liquid	yellow	REFRIG. LIQUID
refrigerant hot gas	yellow	REFRIG. HOT GAS
diesel engine exhaust	yellow	ENGINE EXHAUST
gasoline	yellow	GASOLINE
distilled water	green	DISTILL. WATER
demineralized water	green	DEMIN. WATER
compressed air (< 700 kPa)	green	….kPa COMP. AIR
compressed air (>700 kPa)	yellow	….kPa COMP. AIR
control air	green	CONTROL AIR

.5 Colours for pipe identification legends and directional arrows are to be as follows:

Identification Colour	Legend and Arrow Colour
yellow	black
green	white
red	white

.6 Duct identification is to be custom made Mylar stencils with 50 mm (2") high lettering to accurately describe duct service, i.e. "AHU-1 SUPPLY", complete with a directional arrow, and coloured ink with

ink pads and roller applicators. Ink colour is generally to be black but must contrast with lettering background.

3. EXECUTION

3.01 PREPARATION

.1 Degrease and clean surfaces to receive adhesive for identification materials.

3.02 INSTALLATION

.1 Identify new exposed piping and ductwork as per Part 2 of this Section in locations as follows:

.1 at every end of every piping or duct run;

.2 adjacent to each valve, strainer, damper and similar accessory;

.3 at each piece of connecting equipment;

.4 on both sides of every pipe and duct passing through a floor, wall or partition, unless otherwise specified;

.5 at 6 m (20') intervals on pipe and duct runs exceeding 6 m (20') in length;

.6 at least once in each room, and at least once on pipe and duct runs less than 6 m (20') in length.

.2 Unless otherwise specified identify new concealed piping and ductwork as per Part 2 of this Section in locations as follows:

.1 at points where pipes or ducts enter and leave rooms, shafts, pipe chases, furred spaces, and similar areas;

.2 at maximum 6 m (20') intervals on piping and ductwork above suspended accessible ceilings, and at least once in each room;

.3 at each access door location;

.4 at each piece of connected equipment, automatic valve, etc.

.3 Provide an identification nameplate for equipment provided as part of this project, including items such as control valves, motorized dampers, instruments, and similar products. Secure nameplates in place, approximately at eye level if possible, with stainless steel screws unless such a practice is prohibitive, in which case use epoxy cement applied to cleaned surfaces. Locate nameplates in the most conspicuous and readable location.

.4 Paint new natural and/or propane gas piping with primer and 2 coats of yellow paint in accordance with Code requirements. Identify piping at intervals as specified above.

.5 Provide an identification nameplate for each motor starter or disconnect switch located in a motor control centre or on a motor starter panel, and on each individually mounted starter provided as part of mechanical work, and on each disconnect switch provided as part of the electrical work for motorized equipment provided as part of mechanical work.

.6 For electrically traced mechanical work, identification wording is to include "ELECTRICALLY TRACED".

.7 Tag valves and prepare a valve tag chart in accordance with following requirements:

.1 attach a valve tag to each new valve, except for valves located immediately at equipment they control;

.2 prepare a digital valve tag chart to list tagged valves, with, for each valve, the tag number, location, valve size, piping service, and valve attitude (normally open or normally closed);

.3 if an existing valve tag chart is available at site, valve tag numbering is to be an extension of existing numbering and new valve tag chart is to incorporate existing chart;

.4 include a copy of valve tag chart in each copy of operating and maintenance instruction manuals.

.8 Where shut-off valves, control dampers, sensors, and similar items which will or may need maintenance and/or repair are located above accessible suspended ceilings, provide round coloured ceiling tacks in ceiling panel material, or stickers equal to Brady "Quick Dot" on ceiling grid material to indicate locations of items. Unless otherwise specified, ceiling tack or sticker colours are to be as follows:

.1 HVAC piping valves and equipment: yellow

.2 fire protection valves and equipment: red

.3 plumbing valves and equipment: green

.4 HVAC ductwork dampers and equipment: blue

.5 control system hardware and equipment: orange

End of Section