IPEX		GH	IS SAF	ETY DA	TA SHE	ET		Data Davisad	4 IAN 2017	
	IPEX SYS	15/XFR GRY T	wo Step H	IVY Low VO	OC Cement	t for PVC PI	astic Pipe	Date Revised Supersedes		
SECTION I - PROD										
PRODUCT NAME:	IPEX SYS 15/XFR GR	-		ment for PVC	Plastic Pipe					
PRODUCT USE:	Low VOC Solvent Cerr	nent for PVC Plastic								
SUPPLIER:	IPEX Inc. 807 Pharmacy Avenue		MANUF	ACTURER:		Main Street, G				
	Scarborough, Ontario I			.O. Box 379, Gardena, CA 90247-0379 el. 1-310-898-3300						
EMERGENCY: Transporta	ation: CHEMTEL Tel. 800	.255-3924, +1 813-2	248-0585 (Int	ernational)	Medical: CH	EMTEL Tel. 80	0.255-3924,	+1 813-248-	0585 (Internation	al)
SECTION 2 - HAZA	ARDS IDENTIFICAT	ΓΙΟΝ								
GHS CLASSIFICATION:	ealth		Enviro	nmental			Pł	nysical		
Acute Toxicity:	Category 4	Acute Toxicity		None Known		Flammable Li		iyoloal	Category 2	
Skin Irritation:	Category 3	Chronic Toxici		None Known			•		0 7	
Skin Sensitization:	NO									
Eye:	Category 2	•								
GHS LABEL:	()	\$	Signal Word Danger	:		WHMIS CLASS	IFICATION:	CLASS B, D CLASS D, D		
	Hazard Statements	<u>×</u>				Precautiona	ry Statement	s		
H225: Highly flammable liquid a					· ·	arks/open flames/		No smoking		
H319: Causes serious eye irritat H332: Harmful if inhaled	lion				•	e/gas/mist/vapors rotective clothing/	. ,	face protection		
H335: May cause respiratory irri	itation					-			ion comfortable for b	preathing
H336: May cause drowsiness or						tilated place. Kee				
H351: Suspected of causing car				P501: Dispose	of contents/cont	ainer in accordanc	e with local reg	gulation		
EUH019: May form explosive pe				те						
SECTION 3 - COM	POSITION/INFORM	CAS#	EINECS #	RE	ACH		ONCENTRATIO			
Totrobydrofuron (THE)		109-99-9	203-726-8	Pre-registration 05-21162977			% by Weight 40 - 50	-		
Tetrahydrofuran (THF) Cyclohexanone		109-99-9	203-726-8				40 - 50 9 - 18			
Methyl Ethyl Ketone (MEK))	78-93-3		05-21162977			5 - 15			
Acetone		67-64-1	200-662-2	05-21162977	13-35-0000		3 - 11			
All of the constituents of the ' Indicates this chemical is	subject to the reporting r	equirements of Sect	tion 313 of th	e Emergency	Planning and	Community Rig	ht-to-Know /	Act of 1986 (4		
# indicates that this chemic		n 65's List of chemic	als known to	the State of C	California to ca	ause cancer or	reproductive	toxicity.		
SECTION 4 - FIRS Contact with eyes:	T AID MEASURES Flush eyes immediately	with plenty of wate	r for 15 minu	top and pook	a a alla a l'a alla da da					
Skin contact:	Remove contaminated									
		ciotning and shoes.	Wash skin				develops, s	eek medical a	advice.	
Inhalation:	Remove to fresh air. If	f breathing is stoppe	d, give artific	thoroughly wit	h soap and wa If breathing	ater. If irritation is difficult, give	oxygen. See	ek medical ad	lvice.	
Ingestion:	Remove to fresh air. If Rinse mouth with wate	f breathing is stoppe r. Give 1 or 2 glass	d, give artific es of water o	thoroughly wit	h soap and wa If breathing	ater. If irritation is difficult, give	oxygen. See	ek medical ad	lvice.	
Ingestion: Likely Routes of Exposu	Remove to fresh air. If Rinse mouth with wate re: Inhalatio	f breathing is stoppe	d, give artific es of water o	thoroughly wit	h soap and wa If breathing	ater. If irritation is difficult, give	oxygen. See	ek medical ad	lvice.	
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Ingestion: Likely Routes of Exposu	Remove to fresh air. If Rinse mouth with wate re: Inhalatio	f breathing is stoppe r. Give 1 or 2 glass n, Eye and Skin Cor may result in nausea	d, give artific es of water o ntact a, dizziness, l	thoroughly wit cial respiration. or milk to dilute headache. Ca	h soap and wa If breathing i . Do not indu	ater. If irritation is difficult, give ce vomiting. So vsiness, irritatio	oxygen. See eek medical a n of eyes and	ek medical ad advice immec d nasal passa	lvice. Jiately. ages.	uid.
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Ingestion: ikely Routes of Exposur ikely Routes of Exposur ikely Routes of Exposur ikely Routes of Exposur inhalation: Eye Contact: Skin Contact: Ingestion: Chronic (long-term) effect Section 5 - FIRE Suitable Extinguishing Unsuitable Extinguishing Unsuitable Extinguishing Unsuitable Extinguishing Unsuitable Extinguishing Unsuitable Extinguishing Unsuitable Extinguishing Exposure Hazards: Combustion Products: Protection for Firefight SECTION 6 - ACCI Personal precautions: Environmental Precautions: Environmental Precautions: Environmental Precautions: SECTION 7 - HANE Handling: Avoid breathing Keep away for Do not eat, d Storage: Store in ventive Keep away for Follow all pre- SECTION 8 - PREC Exposure LIMITS: Engineering Controls: Monitoring: Personal Protective Eque Eye Protection:	Remove to fresh air. If Rinse mouth with wate re: Inhalatio eets: Severe overexposure i Vapors slightly uncomf Liquid contact may rem May cause nausea, vo ts: Category FIGHTING MEASU Media: Dry cher ng Media: Water sg Inhalatio Oxides c ers: Self-cont DENTAL RELEASI Keep aw Provide : Prevent ons: Prevent prevent or clean up: DLING AND STOR/ ing of vapor, avoid conta or ignition sources, use rink or smoke while hand ilated forom or shade belo orn ignition sources, use rink or smoke while hand ilated forom or shade belo tor ignition sources, use rink or smoke while hand ilated forom or shade belo orn ignition sources and cautionary information on Component Tetrahydrofuran (THF) Cyclohexanone Methyl Ethyl Ketone (M Avoid contact with tey etc. as may be appropi Prevent contact with th Use local exhaust as n Maintain breathing zon ipment (PPE):	f breathing is stoppe r. Give 1 or 2 glass: n, Eye and Skin Cor may result in nausee fortable. Overexpos nove natural skin oils mitting, diarrhea and / 2 Carcinogen RES mical powder, carbor oray or stream. n and dermal contac of carbon, hydrogen tained breathing app E MEASURES E MEASURES sufficient ventilation, contact with skin or i Aluminum or p AGE ct with eyes, skin an only electrically groo ling. w 44°C (110°F) and incompatible materia no container label, pro NTROL EXPOS ACGIH TLV 50 ppm 20 ppm 1EK) 500 ppm 20 ppm 1EK 500 ppm 1 gloves or solvent- res are used for mate te skin as much as p te gloves or solvent- res are used for mate te silborne con	d, give artific es of water o ttact a, dizziness, l ure may resu resulting in mental slugg a dioxide gas a t chloride and earatus or full a and open fl use explosis eyes (see se ntarninated v nert absorbe lastic contair d clothing. unded handli d away from o als: caustics, oduct bullet, URE / PE ACGIH STEL 100 ppm 50 ppm 300 ppm 750 ppm ations below i chemical go e. bossible. Buty resistant bar	thoroughly wit thoroughly wit ial respiration. r milk to dilute headache. Ca it in severe ey skin irritation. gishness. s, foam, Halon, smoke I-face positive ame. on-proof exhat ction 8). with product fre amt material. T ners ing equipment direct sunlight. ammonia, ino is and solvent RSONAL F 0SHA PEL 200 ppm 50 ppm 200 ppm 1000 ppm 200 ppm 1000 ppm 200 ppm 1000 ppm 200 ppm 1000 ppm 200 ppm 1000 ppm 1000 ppm 200 ppm 1000 ppm 1000 ppm 200 ppm 1000 ppm 1000 ppm 200 pp	h soap and wi If breathing i Do not indu an cause drow re injury with o Dermatitis mi water fog. pressure airlin ust ventilation om entering so ransfer to a cl and ensure a rganic acids, cementing lite PROTECTI N/E N/E N/E N/E N/E S. ield, safety gl s should be u uld provide av en doors and/ preathing zone	ater. If irritation is difficult, give ce vomiting. So visiness, irritatio corneal or conju- ay occur with p Health Flammability Reactivity PPE ne masks. equipment or v ewers, drains, s evers, drains, drains	oxygen. See eek medical a nof eyes an unctival inflar rolonged con HMIS 2 3 0 B wear suitable soil or open v sssel. ution/fume ex tion/fume ex 25 ppm 25 ppm 250 ppm 500 ppm 4es) with bro it immersion. tion when no ensure airfloo	ek medical ad advice immed advice immed advice immed tact. NFPA 2 3 0 respiratory p vater course. haust hoods. ong oxidizers CAL/OSHA Ceiling N/E N/E 3000 ppm w guards and rmal adhesive w and air cha below levels	tvice. Jiately. ages. ontact with the liq 0-Minimal 1-Slight 2-Moderate 3-Serious 4-Severe orotective equipment and isocyanates. CAL/OSHA STEL 250 ppm N/E 300 ppm N/E 300 ppm 1 side shields, e application nges. Use local listed above.	ent.

IPEX

GHS SAFETY DATA SHEET

IPEX SYS 15/XFR GRY Two Step HVY Low VOC Cement for PVC Plastic Pipe Supersedes: NOV 2014

SECTION 9 - PHYS	ICAL AND CHEM	ICAL PROPER	TIES					
Appearance:		eavy syrupy liquid						
Odor:	Ketone				Odor Thresho	old:	0.88 ppm (Cyclohexanone)	
pH:	Not App							
Melting/Freezing Poir		C (-163.3°F) Based			Boiling Range		56°C (133°F) to 156°C (31	3°F)
Boiling Point:		33°F) Based on fire		onent: Acetone	Evaporation F		> 1.0 (BUAC = 1)	
Flash Point:		4°F) TCC based of	n Acetone		Flammability:		Category 2	
Specific Gravity:		023°C (73°F)			Flammability		LEL: 1.1% based on Cycle	
Solubility:				ortion separates out.			UEL: 12.8% based on Ace	
Partition Coefficient r		Not Available			Vapor Pressu		190 mm Hg @ 20°C (68°F)	Acetone
Auto-ignition Temper		610°F) based on T	HF		Vapor Density		>2.0 (Air = 1)	
Decomposition Temp VOC Content:				Rule 1168, Test Meth	Other Data: V		Heavy bodied	
SECTION 10 - STAE			per SCAQIVID	Rule 1166, Test Meth	Ju 316A, VOC conten	it is. <u><</u> 510 g/i.		
Stability:		Stable						
Hazardous decompos	sition products:	None in norr	nal use. When	forced to burn, this p	oduct gives off oxide	s of carbon, h	hydrogen chloride and smo	ke.
Conditions to avoid:	-	Keep away f	rom heat, sparl	ks, open flame and ot	ner ignition sources.			
Incompatible Material	ls:			l bases, amines, amm				
SECTION 11 - TOXI	ICOLOGICAL INF	ORMATION						
Toxicity:	LD	50		LC	50		Target Organs	
Tetrahydrofuran (THF)	Oral: 28	342 mg/kg (rat)		Inhala	ion 3 hrs. 21,000 mg	/m ³ (rat)	STOT SE3	
Cyclohexanone		535 mg/kg (rat), De	rmal: 948 ma/ko		ion 4 hrs. 8,000 PPM			
Methyl Ethyl Ketone (MEK)		37 mg/kg (rat), Der			ion 8 hrs. 23,500 mg		STOT SE3	
Acetone		800 mg/kg (rat)	Ũ		ion 50,100 mg/m ³ (ra	it)	STOT SE3	
Reproductive Effects	Teratogenicity	Muta	genicity	Embryotoxicit	/ Sensitization	to Product	Synergistic Products	
Not Established	Not Established		tablished	Not Established			Not Established	
SECTION 12 - ECO	LOGICAL INFOR	MATION						
SECTION 12 - ECO Ecotoxicity:	LOGICAL INFOR None Known	MATION						
Ecotoxicity:	None Known		ic compounds (s place, typically at a	rate of < 510) g/l.	
Ecotoxicity: Mobility:	None Known In normal use, emissi	on of volatile organi	ic compounds (s place, typically at a	rate of <u><</u> 510) g/l.	
Ecotoxicity:	None Known	on of volatile organi	ic compounds (s place, typically at a	rate of <u><</u> 510) g/l.	
Ecotoxicity: Mobility: Degradability: Bioaccumulation:	None Known In normal use, emissi Not readily biodegrad Minimal to none.	on of volatile organi able			s place, typically at a	rate of <u><</u> 510) g/l.	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C	on of volatile organi able ONSIDERATIC			s place, typically at a	rate of <u><</u> 510) g/l.	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp	on of volatile organi able ONSIDERATIC osal expert.			s place, typically at a	rate of <u><</u> 510) g/l.	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp	on of volatile organi able ONSIDERATIC iosal expert. ATION		VOC's) to the air take) g/l.	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg SECTION 14 - TRAN	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp ISPORT INFORM	on of volatile organi able ONSIDERATIC iosal expert. ATION	ONS	(VOC's) to the air take	EPTION for Ground	d Shipping	-	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg SECTION 14 - TRAN Proper Shipping Name:	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp ISPORT INFORM Adhesin	on of volatile organi able ONSIDERATIC iosal expert. ATION	DNS	(VOC's) to the air take EXC Quantity: Up to 5L p	EPTION for Ground er inner packaging, 3	d Shipping 0 kg gross we	eight per package.	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk: Identification Number:	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp ISPORT INFORM Adhesin 3 None UN 113	on of volatile organi able ONSIDERATIC Iosal expert. ATION /es	DNS	(VOC's) to the air take EXC Quantity: Up to 5L p	EPTION for Ground er inner packaging, 3	d Shipping 0 kg gross we	-	
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk: Identification Number: Packing Group:	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp ISPORT INFORM Adhesis 3 None UN 113 PG II	on of volatile organi able ONSIDERATIC oosal expert. ATION res 3	DNS	(VOC's) to the air take EXC Quantity: Up to 5L p	EPTION for Ground er inner packaging, 3 g on packaging, thes	d Shipping 0 kg gross we e quantities n	eight per package.	DRM-D" .
Ecotoxicity: Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS Follow local and national reg SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk: Identification Number: Packing Group: Label Required:	None Known In normal use, emissi Not readily biodegrad Minimal to none. TE DISPOSAL C gulations. Consult disp ISPORT INFORM Adhesin 3 None UN 113 PG II Class 3	on of volatile organi able ONSIDERATIC Iosal expert. ATION /es	DNS	(VOC's) to the air take EXC Quantity: Up to 5L p commodity: Dependir	EPTION for Ground er inner packaging, 3 g on packaging, thes TDG INFORMATIC	d Shipping 10 kg gross w e quantities n ON	eight per package. nay qualify under DOT as "	DRM-D" .
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