IPEX		GHS S	SAFE	ETY DA	TA SHE	ET					
Date Revised: JAN 2017 IPEX SYS 15/XFR PUR Low VOC Primer for PVC and CPVC Plastic Pipe Supersedes: NOV 2014											
SECTION I - PROD	UCT AND COMPANY	IDENTIFICATIO	N								
PRODUCT NAME:	IPEX SYS 15/XFR PUR Lov	w VOC Primer for PV	/C and	CPVC Plasti	c Pipe						
PRODUCT USE:	Low VOC Primer for PVC an	nd CPVC Plastic Pipe									
SUPPLIER:	IPEX Inc.	м	IANUFA	ACTURER:	IPS Corporat	ion					
	807 Pharmacy Avenue					Main Street, C					
	Scarborough, Ontario M1L 3	arborough, Ontario M1L 3K2, CAN P.O. Box 379, Gardena, CA 90247-0379 Tel. 1-310-898-3300									
	tion: CHEMTEL Tel. 800.255	2024 11 912 249 05	595 /lnt/	ornational			0 255 2024	1 012 2/0 (0585 (Internatior		
-			000 (1116	emational)		EIVITEL TEL OU	JU.255-3924,	+1 013-240-0	0565 (Internation	iai)	
GHS CLASSIFICATION:	RDS IDENTIFICATIO	N									
	ealth		Enviror	nmental			Ph	iysical			
Acute Toxicity:	Category 4	Acute Toxicity:		None Known		Flammable Li		,	Category 2		
Skin Irritation:	Category 3	Chronic Toxicity:		None Known							
Skin Sensitization:	NO										
Eye:	Category 2										
GHS LABEL:	\land \land	Signal	Word:			WHMIS CLASS	IFICATION:	CLASS B, D	IVISION 2		
	🥙 💙 🐼	Dan	nger					CLASS D, D	IVISION 2B		
	• • •										
11005 Highly floor mobile line id an	Hazard Statements			D040-16			ry Statement				
H225: Highly flammable liquid ar H319: Causes serious eye irritati						arks/open flames/ e/gas/mist/vapors		NO SHIUKING			
H319: Causes serious eye Imian H332: Harmful if inhaled						rotective clothing/		ace protection			
H335: May cause respiratory irrit	tation								ion comfortable for	breathing	
H336: May cause drowsiness or	dizziness					tilated place. Kee		,			
H351: Suspected of causing can				P501: Dispose	of contents/cont	ainer in accordan	ce with local reg	Julation			
EUH019: May form explosive pe											
SECTION 3 - COMI	POSITION/INFORMAT	CAS# EINEC			ACH		ONCENTRATIO	N			
		GAG# EINEC	.J #	Pre-registratio		C	% by Weight	214			
Tetrahydrofuran (THF)		109-99-9 203-7	726-8	05-21162977			45 - 59	-			
Methyl Ethyl Ketone (MEK)				05-21162977			19 - 29				
Acetone				05-21162977			5 - 20				
Cyclohexanone				05-21162977			5 - 15				
	s adhesive product are listed										
	subject to the reporting require al is found on Proposition 65'								1001 NJ12).		
SECTION 4 - FIRST	•										
Contact with eyes:	Flush eyes immediately with	plenty of water for 15	5 minute	es and seek m	nedical advice	immediatelv.					
Skin contact:	Remove contaminated cloth						develope se	ok modical a	dvice		
Inholotion	Design of the test of the left of the second s			lorouginy with	i soap and wa	ter. Il initation	uevelops, se	ek meulual a	uvico.		
Inhalation:		thing is stopped, give	e artificia	al respiration.	If breathing is	difficult, give	oxygen. See	k medical adv	vice.		
Ingestion:	Rinse mouth with water. Give	ve 1 or 2 glasses of w	e artificia	al respiration.	If breathing is	difficult, give	oxygen. See	k medical adv	vice.		
Ingestion: Likely Routes of Exposur	Rinse mouth with water. Give: Inhalation, Eye		e artificia	al respiration.	If breathing is	difficult, give	oxygen. See	k medical adv	vice.		
Ingestion: Likely Routes of Exposur Acute symptoms and effe	Rinse mouth with water. Give: Inhalation, Eye	ve 1 or 2 glasses of w e and Skin Contact	e artificia vater or	al respiration. milk to dilute.	If breathing is Do not induc	e difficult, give e vomiting. Se	oxygen. See eek medical a	k medical adv dvice immedi	vice. iately.		
Ingestion: Likely Routes of Exposur	Rinse mouth with water. Give: Inhalation, Eye	ve 1 or 2 glasses of w e and Skin Contact result in nausea, dizzir	e artificia vater or ness, h	al respiration. milk to dilute. eadache. Car	If breathing is Do not induc	s difficult, give e vomiting. Se siness, irritation	oxygen. See eek medical a n of eyes and	k medical adv dvice immedi nasal passa	vice. iately. ges.	uid.	
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Overexposure ma natural skin oils result g, diarrhea and menta arcinogen Sover, carbon dioxic or stream. 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Butyl nt barriur	al respiration. milk to dilute. eadache. Cai ti n severe eyr ikin irritation. ishness. foam, Halon, face positive p me. n-proof exhau- tion 8). ith product fro time transmither of the module of the transmither time to the transmither module of the transmither so and solvent RSONAL F OSHA PEL 200 ppm 200 ppm 200 ppm 1000 ppm 1000 ppm 1000 ppm 200 ppm 200 ppm 1000 ppm 200 ppm 200 ppm 1000 ppm 200 ppm 200 ppm 1000 ppm 200 ppm 2	If breathing is Do not induce in cause drows e injury with c Dermatitis ma water fog. water fog. oressure airlin st ventilation of m entering se ansfer to a clo and ensure a rganic acids, i cementing lite PROTECTI N/E N/E N/E N/E N/E N/E S. eld, safety gla s should be us uld provide ad an doors and/o	s difficult, give e vomiting. Se e vomiting. Se siness, irritation orneal or conju y occur with pr Health Flammability Reactivity PPE e masks. equipment or w wers, drains, s issable steel ve dequate ventila chlorinated cor rature. 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IPEX			G	HS SAFE			ET		
		IPEX SYS 15/XFR PUR Low VOC Primer for PVC and CPVC Plastic Pipe						Date Revised: JAN 2017 Supersedes: NOV 2014	
SECTION 9 - PHYS	ICAL AND	CHEMICA	- PROPER	RTIES					
Appearance: Purple, thin Odor: Ethereal pH: Not Applica							Odor Threshold:	0.88 ppm (Cyclohexanone)	
Melting/Freezing Point: -108.5°C Boiling Point: 56°C (1 Flash Point: -20°C (- Specific Gravity: 0.858 @ Solubility: Solvent Partition Coefficient n-octanol/water: Auto-ignition Temperature: Auto-ignition Temperature: Not App			Applicable So°C (-163.3°F) Based on first melting C (133°F) Based on first boiling compoi °C (-4°F) TCC based on Acetone 58 @23°C (73°F) vent portion soluble in water. Resin por Not Available °C (610°F) based on THF Applicable en applied as directed, per SCAQMD R			s out.	Boiling Range: Evaporation Rate: Flammability: Flammability Limits: Vapor Pressure: Vapor Density: Other Data: Viscosity: GA,VOC content is: ≤ 550 g/	56°C (133°F) to 156°C (313°F) > 1.0 (BUAC = 1) Category 2 LEL: 1.1% based on Cyclohexanone UEL: 12.8% based on Acetone 190 mm Hg @ 20°C (68°F) Acetone >2.0 (Air = 1) Water-thin	
SECTION 10 - STA	BILITY AN	D REACTIV							
Stability: Hazardous decompo Conditions to avoid: Incompatible Materia SECTION 11 - TOX Toxicity: Tetrahydrofuran (THF) Methyl Ethyl Ketone (MEK	ils: ICOLOGIC	AL INFORI LD50 Oral: 2842 mg	Keep away fr Oxidizers, st MATION	mal use. When from heat, spark trong acids and mal: 6480 mg/k	ks, open flame bases, amine	and other ign s, ammonia LC50 Inhalation 3 Inhalation 8	hrs. 21,000 mg/m ³ (rat) hrs. 23,500 mg/m ³ (rat)	and smoke. Target Organs STOT SE3 STOT SE3	
Cyclohexanone Acetone		Oral: 1535 mg Oral: 5800 mg		mal: 948 mg/kg	(rabbit)		hrs. 8,000 PPM (rat) 0,100 mg/m ³ (rat)	STOT SE3	
Reproductive Effects Not Established		genicity ablished		genicity stablished		toxicity ablished	Sensitization to Product Not Established	Synergistic Products Not Established	
Mobility: Degradability: Bioaccumulation: SECTION 13 - WAS	Not available Minimal to no	^{ne.} SAL CONS	IDERATIC		VOC's) to the	air takes place	e, typically at a rate of \leq 550) g/l.	
Follow local and national re SECTION 14 - TRAN	-	-							
Proper Shipping Name: Hazard Class: Secondary Risk: Identification Number: Packing Group:		Flammable Liquid, n.o.s. (Acetone, Tetra 3 None UN 1993 DOT Limite			Quantity: Up	to 1L per inne	CEPTION for Ground Ship er packaging, 30 kg gross w packaging, these quantities		M-D" .
Label Required: Marine Pollutant:		Class 3 Flamm NO TDG CLASS:	nable Liquid				ΓΙΟΝ		
		SHIPPING NAME: UN NUMBER/PACKING GROUP:			FLAMMABLE LIQUID 3 Flammable Liquid, n.o.s. (Acetone, Tetrahydrofuran) UN 1993, PG II				
SECTION 15 - REG					In market of the			anda DOL Australia	
Precautionary Label I Symbols: Risk Phrases:	Information: Highly Flammable, Irritant, Carc. Cat. 2 F, Xi R11: Highly flammable. R20: Harmful by inhalation. R36/37: Irritating to eyes and respiratory system.				ingredient Lis	AICS, Ko R66: Repeate	SCA, Europe EINECS, Car prea ECL/TCCL, Japan MITI d exposure may cause skin du may cause drowsiness and diz	(ENCS) ryness or cracking	
Safety Phrases:	S9: Keep cont S16: Keep awa	59: Keep container in a well-ventilated place. 516: Keep away from sources of ignition - No smoking. 525: Avoid contact with eyes.			S26: In case of contact with eyes, rinse immediately with p S33: Take precautionary measures against static discharg S46: If swallowed, seek medical advise immediately and s			lenty of water and seek medical ad	lvice.
SECTION 16 - OTH	ER INFOR	MATION							
Specification Information Department issuing			Safety Health	h & Environmer	ntal Affairs			nt with the requirements of the E ction of Hazardous Substances)	
Training necessary: Reissue date / reaso Intended Use of Proc	luct:		1/19/2017 / L Primer for P	Updated GHS S VC and CPVC F	Standard Form Plastic Pipe	at	product literature.	ate based on current state of	

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This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.