# Freon™ 404A (R-404A) refrigerant



Version Revision Date: SDS Number: Date of last issue: 09/11/2017 5.4 11/09/2017 1326274-00035 Date of first issue: 02/27/2017

#### **SECTION 1. IDENTIFICATION**

Product name : Freon™ 404A (R-404A) refrigerant

SDS-Identcode : 130000000494

Manufacturer or supplier's details

Company name of supplier : The Chemours Canada Company

Address : PO Box 118 Streetsville

Streetsville ON L5M 2B7 Canada

Telephone : 1-844-773-CHEM (2436)

Emergency telephone : 1-866-595-1473 (24 hours)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional users only.

#### **SECTION 2. HAZARDS IDENTIFICATION**

GHS classification in accordance with the Hazardous Products Regulations

Gases under pressure : Liquefied gas

Simple Asphyxiant : Category 1

**GHS** label elements

Hazard pictograms :

 $\Diamond$ 

Signal Word : Warning

Hazard Statements : H280 Contains gas under pressure; may explode if heated.

May displace oxygen and cause rapid suffocation.

Precautionary Statements : Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated

place.

#### Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.





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#### **SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

#### **Hazardous ingredients**

Chemical name	CAS-No.	Concentration (% w/w)
1,1,1-Trifluoroethane*	420-46-2	52
Pentafluoroethane*	354-33-6	44
1,1,1,2-Tetrafluoroethane*	811-97-2	4

<sup>\*</sup> Voluntarily-disclosed non-hazardous substance

#### **SECTION 4. FIRST AID MEASURES**

General advice : In the case of accident or if you feel unwell, seek medical

advice immediately.

When symptoms persist or in all cases of doubt seek medical

advice.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected

area.

Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms

and effects, both acute and

delayed

Contact with liquid or refrigerated gas can cause cold burns

and frostbite.

May cause cardiac arrhythmia.

Other symptoms potentially related to misuse or inhalation

abuse are

Cardiac sensitization Anaesthetic effects Light-headedness

Dizziness confusion

Lack of coordination

Drowsiness Unconsciousness

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

### **SECTION 5. FIRE-FIGHTING MEASURES**

Suitable extinguishing media : Not applicable

Will not burn





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Unsuitable extinguishing

media

Not applicable Will not burn

Specific hazards during fire

fighting

Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting

due to the high vapor pressure.

Hazardous combustion prod: :

ucts

Carbon oxides Fluorine compounds Hydrogen fluoride

carbonyl fluoride

Specific extinguishing meth-

ods

Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers.

Remove undamaged containers from fire area if it is safe to do

Evacuate area.

Special protective equipment

for fire-fighters

Wear self-contained breathing apparatus for firefighting if

Use personal protective equipment.

# **SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protec- : tive equipment and emer-

gency procedures

Evacuate personnel to safe areas.

Avoid skin contact with leaking liquid (danger of frostbite).

Ventilate the area.

Follow safe handling advice and personal protective

equipment recommendations.

Prevent further leakage or spillage if safe to do so. **Environmental precautions** 

Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up Ventilate the area.

Local or national regulations may apply to releases and

disposal of this material, as well as those materials and items

employed in the cleanup of releases. You will need to determine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

#### **SECTION 7. HANDLING AND STORAGE**

Technical measures Use equipment rated for cylinder pressure. Use a backflow

preventative device in piping. Close valve after each use and

when empty.

Local/Total ventilation Use only with adequate ventilation.

Advice on safe handling Valve protection caps and valve outlet threaded plugs must

remain in place unless container is secured with valve outlet





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piped to use point.

Use a check valve or trap in the discharge line to prevent

hazardous back flow into the cylinder.

Use a pressure reducing regulator when connecting cylinder

to lower pressure (<3000 psig) piping or systems.

Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders.

Use a suitable hand truck for cylinder movement.

Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure

assessment

Wear cold insulating gloves/ face shield/ eye protection.

Prevent backflow into the gas tank.

Open the valves slowly to prevent pressure surges.

Close valve after each use and when empty. Do NOT change

or force fit connections.

Prevent the intrusion of water into the gas tank. Keep away from heat and sources of ignition.

Take precautionary measures against static discharges.

Take care to prevent spills, waste and minimize release to the

environment.

Conditions for safe storage : Cylinders should be stored upright and firmly secured to

prevent falling or being knocked over.

Separate full containers from empty containers.

Do not store near combustible materials.

Avoid area where salt or other corrosive materials are present.

Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight.

Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:

Self-reactive substances and mixtures

Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids

Self-heating substances and mixtures

Substances and mixtures which in contact with water emit

flammable gases Explosives

Acutely toxic substances and mixtures

Substances and mixtures with chronic toxicity

Recommended storage tem: :

perature

< 52 °C

Storage period : > 10 y

Further information on stor-

age stability

The product has an indefinite shelf life when stored properly.

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#### **SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

## Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

**Engineering measures** : Ensure adequate ventilation, especially in confined areas.

Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic gas and low boiling vapor type

Hand protection

Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending

on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the

product. Change gloves often!

Eye protection : Wear the following personal protective equipment:

Chemical resistant goggles must be worn.

Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures : Ensure that eye flushing systems and safety showers are

located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

# **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : Liquefied gas

Color : colorless

Odor : slight, ether-like

Odor Threshold : No data available





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pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling

range

-46.2 °C

Flash point : Not applicable

Evaporation rate : > 1

(CCL4=1.0)

Flammability (solid, gas) : Will not burn

Upper explosion limit / Upper

flammability limit

Upper flammability limit

Method: ASTM E681

None.

Lower explosion limit / Lower

flammability limit

Lower flammability limit Method: ASTM E681

None.

Vapor pressure : 12,546 hPa (25 °C)

Relative vapor density : No data available

Relative density : 1.05 (25 °C)

Density : 1.044 g/cm³ (25 °C)

(as liquid)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-

octanol/water

Not applicable

Autoignition temperature : No data available

Decomposition temperature : 728 °C

Viscosity

Viscosity, kinematic : Not applicable

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

#### **SECTION 10. STABILITY AND REACTIVITY**

Reactivity : Not classified as a reactivity hazard.





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Chemical stability : Stable if used as directed. Follow precautionary advice and

avoid incompatible materials and conditions.

Possibility of hazardous reac-

tions

Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition

products

No hazardous decomposition products are known.

#### **SECTION 11. TOXICOLOGICAL INFORMATION**

#### Information on likely routes of exposure

Inhalation Skin contact Eye contact

### **Acute toxicity**

Not classified based on available information.

## Ingredients:

# 1,1,1-Trifluoroethane:

Acute inhalation toxicity : LC0 (Rat): > 591000 ppm

Exposure time: 4 h Test atmosphere: gas

Pentafluoroethane:

Acute inhalation toxicity : LC0 (Rat): > 800000 ppm

Exposure time: 4 h
Test atmosphere: gas

Method: OECD Test Guideline 403

1,1,1,2-Tetrafluoroethane:

Acute inhalation toxicity : LC50 (Rat): > 567000 ppm

Exposure time: 4 h
Test atmosphere: gas

No observed adverse effect concentration (Dog): 40000 ppm

Test atmosphere: gas

Symptoms: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): 80000

ppm

Test atmosphere: gas

Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): 334,000 mg/m<sup>3</sup>

Test atmosphere: gas

Symptoms: Cardiac sensitization

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#### Skin corrosion/irritation

Not classified based on available information.

### **Ingredients:**

# 1,1,1,2-Tetrafluoroethane:

Species: Rabbit

Result: No skin irritation

# Serious eye damage/eye irritation

Not classified based on available information.

#### **Ingredients:**

#### 1,1,1,2-Tetrafluoroethane:

Species: Rabbit

Result: No eye irritation

# Respiratory or skin sensitization

#### Skin sensitization

Not classified based on available information.

### Respiratory sensitization

Not classified based on available information.

#### Ingredients:

#### 1,1,1,2-Tetrafluoroethane:

Routes of exposure: Skin contact

Species: Guinea pig Result: negative

Species: Rat Result: negative

#### Germ cell mutagenicity

Not classified based on available information.

### **Ingredients:**

### 1,1,1-Trifluoroethane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Result: negative

Remarks: Based on data from similar materials





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Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Mouse

Application Route: inhalation (gas)

Result: negative

Pentafluoroethane:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro

Method: OECD Test Guideline 473

Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Mouse

Application Route: inhalation (gas) Method: OECD Test Guideline 474

Result: negative

1,1,1,2-Tetrafluoroethane:

Germ cell mutagenicity -

Assessment

Weight of evidence does not support classification as a germ

cell mutagen.

Carcinogenicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Species: Rat

Application Route: Ingestion Exposure time: 72 weeks

Result: negative

1,1,1,2-Tetrafluoroethane:

Carcinogenicity - Assess-

ment

Weight of evidence does not support classification as a car-

cinogen

Reproductive toxicity

Not classified based on available information.

**Ingredients:** 

1,1,1-Trifluoroethane:

Effects on fertility : Test Type: Three-generation reproduction toxicity study

Species: Rat

Application Route: inhalation (gas)

Result: negative

Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development

Species: Rat

Application Route: inhalation (gas)





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Method: OECD Test Guideline 414

Result: negative

Pentafluoroethane:

Effects on fertility : Test Type: One-generation reproduction toxicity study

Species: Rat

Application Route: inhalation (vapor)

Result: negative

Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 414

Result: negative

1,1,1,2-Tetrafluoroethane:

Reproductive toxicity - As-

sessment

Weight of evidence does not support classification for

reproductive toxicity

#### STOT-single exposure

Not classified based on available information.

## STOT-repeated exposure

Not classified based on available information.

### Ingredients:

# 1,1,1,2-Tetrafluoroethane:

Assessment: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

## Repeated dose toxicity

# Ingredients:

# 1,1,1-Trifluoroethane:

Species: Rat

NOAEL: > 40000 ppm

Application Route: inhalation (gas)

Exposure time: 13 Weeks

Method: OECD Test Guideline 413

#### Pentafluoroethane:

Species: Rat

NOAEL: >= 50000 ppm

Application Route: inhalation (gas)

Exposure time: 13 Weeks

Method: OECD Test Guideline 413

## 1,1,1,2-Tetrafluoroethane:

Species: Rat





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NOAEL: 50000 ppm LOAEL: > 50000 ppm

Application Route: inhalation (gas)

Exposure time: 90 d

Method: OECD Test Guideline 413

Remarks: No significant adverse effects were reported

**Aspiration toxicity** 

Not classified based on available information.

#### **SECTION 12. ECOLOGICAL INFORMATION**

## **Ecotoxicity**

### **Ingredients:**

1,1,1-Trifluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae : EC0 (Pseudokirchneriella subcapitata (green algae)): > 44

mg/l

Exposure time: 96 h

Method: OECD Test Guideline 201

Remarks: Based on data from similar materials

Toxicity to microorganisms : EC0 (Pseudomonas putida): > 730 mg/l

Exposure time: 6 h

Pentafluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l

Exposure time: 96 h

Method: Directive 67/548/EEC, Annex V, C.1. Remarks: Based on data from similar materials

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 980 mg/l

Exposure time: 48 h

Method: Directive 67/548/EEC, Annex V, C.2. Remarks: Based on data from similar materials

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): > 114

mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2

mg/l





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Exposure time: 72 h

Method: OECD Test Guideline 201

Remarks: Based on data from similar materials

1,1,1,2-Tetrafluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 980 mg/l

Exposure time: 48 h

Toxicity to algae : ErC50 (algae): 142 mg/l

Exposure time: 96 h

Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2

mg/l

Exposure time: 72 h

Remarks: Based on data from similar materials

Persistence and degradability

**Ingredients:** 

1,1,1-Trifluoroethane:

Biodegradability : Result: Not inherently biodegradable.

Biodegradation: 3 % Exposure time: 28 d

Remarks: Based on data from similar materials

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301D

1,1,1,2-Tetrafluoroethane:

Biodegradability : Result: Not readily biodegradable.

**Bioaccumulative potential** 

**Ingredients:** 

1,1,1-Trifluoroethane:

Partition coefficient: n-

log Pow: 1.06 - < 1.35

octanol/water

Remarks: Based on data from similar materials

Pentafluoroethane:

Partition coefficient: n-

octanol/water

: Pow: 1.48 (25 °C)

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1,1,1,2-Tetrafluoroethane:

Partition coefficient: n-

octanol/water

log Pow: 1.06

Mobility in soil
No data available

Other adverse effects

**Product:** 

Results of PBT and vPvB

assessment

This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT). This mixture contains no substance considered to be very persistent and very bio-

accumulating (vPvB).

#### **SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods** 

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

Empty pressure vessels should be returned to the supplier. If not otherwise specified: Dispose of as unused product.

#### **SECTION 14. TRANSPORT INFORMATION**

### International Regulations

**UNRTDG** 

UN number : UN 3337

Proper shipping name : REFRIGERANT GAS R 404A

Class : 2.2

Packing group : Not assigned by regulation

Labels : 2.2

**IATA-DGR** 

UN/ID No. : UN 3337

Proper shipping name : Refrigerant gas R 404A

Class : 2.2

Packing group : Not assigned by regulation Labels : Non-flammable, non-toxic Gas

Packing instruction (cargo : 200

aircraft)

Packing instruction (passen: :

: 200

ger aircraft)

**IMDG-Code** 

UN number : UN 3337

Proper shipping name : REFRIGERANT GAS R 404A

Class : 2.2

Packing group : Not assigned by regulation





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Labels : 2.2 EmS Code : F-C, S-V Marine pollutant : no

## Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

## **Domestic regulation**

**TDG** 

UN number : UN 3337

Proper shipping name : REFRIGERANT GAS R 404A

Class : 2.2

Packing group : Not assigned by regulation

Labels : 2.2 ERG Code : 126 Marine pollutant : no

#### **SECTION 15. REGULATORY INFORMATION**

#### **SECTION 16. OTHER INFORMATION**

Freon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.

Chemours™ and the Chemours Logo are trademarks of The Chemours Company.

Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

#### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR -Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN -Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC -No Observed (Adverse) Effect Concentration: NO(A)EL - No Observed (Adverse) Effect Level: NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship;





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REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS -Workplace Hazardous Materials Information System

Sources of key data used to compile the Material Safety

**Data Sheet** 

Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

cy, http://echa.europa.eu/

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Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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